

# Measumax

## GAUGE BLOCK SET

Manufactured from the finest materials Measumax Gauge blocks have, high accuracy, lower surface roughness, better wring performance, and high tolerance stability. Wipe the blocks clean with a dry cotton cloth before use. After using the Gauge Blocks wipe clean with a clean cloth and light machine oil

## SIZES OF GAUGE BLOCKS

Piece / set: 83 Grade 2 Standard: DIN 861

Normal size in metric:

|       |      |       |       |       |       |       |       |       |       |
|-------|------|-------|-------|-------|-------|-------|-------|-------|-------|
| 1.005 | 1.01 | 1.02  | 1.03  | 1.04  | 1.05  | 1.06  | 1.07  | 1.08  | 1.09  |
| 1.10  | 1.11 | 1.12  | 1.13  | 1.14  | 1.15  | 1.16  | 1.17  | 1.18  | 1.19  |
| 1.20  | 1.21 | 1.22  | 1.23  | 1.24  | 1.25  | 1.26  | 1.27  | 1.28  | 1.29  |
| 1.30  | 1.31 | 1.32  | 1.33  | 1.34  | 1.35  | 1.36  | 1.37  | 1.38  | 1.39  |
| 1.40  | 1.41 | 1.42  | 1.43  | 1.44  | 1.45  | 1.46  | 1.47  | 1.48  | 1.49  |
| 0.50  | 1.00 | 1.50  | 1.60  | 1.70  | 1.80  | 1.96  | 2.00  | 2.50  | 3.00  |
| 3.50  | 4.00 | 4.50  | 5.00  | 5.50  | 6.00  | 6.50  | 7.00  | 7.50  | 8.00  |
| 8.50  | 9.00 | 9.50  | 10.00 | 20.00 | 30.00 | 40.00 | 50.00 | 60.00 | 70.00 |
| 80.0  | 90.0 | 100.0 |       |       |       |       |       |       |       |

Calibration at 20° centigrade co-efficient of thermal expansion  $(11.5+1.0) \times 10^{-6} \text{ K}^{-1}$

When testing the measuring surface put out the bais table: for <5.5mm gauge blocks, unmarked measuring face, for >5.5mm gauge blocks, right side measuring face.

## PRÄZISION MESSGERÄT BLOCK SETZT

Hergestellt von den feinsten Materialien Measumax Messgerät haben Blöcke, hohe Genauigkeit, herunterlässt äußerliche Rauheit, wringt besser Leistung, und hohe Toleranzstabilität. Wischen Sie die Blöcke reinigen mit einem trockenen Baumwollentuch vor Gebrauch. Nachdem Benutzen der Messgeräteblöcke sauber mit einem sauberen Tuch wischt, und zündet bearbeitet Öl an

## GRÖSSEN VON MISST BLÖCKE AUS

Stück / Satz: 83 Grad 2 Standard: DIN 861

Normale Größe in metrisch:

|       |      |       |       |       |       |       |       |       |       |
|-------|------|-------|-------|-------|-------|-------|-------|-------|-------|
| 1.005 | 1.01 | 1.02  | 1.03  | 1.04  | 1.05  | 1.06  | 1.07  | 1.08  | 1.09  |
| 1.10  | 1.11 | 1.12  | 1.13  | 1.14  | 1.15  | 1.16  | 1.17  | 1.18  | 1.19  |
| 1.20  | 1.21 | 1.22  | 1.23  | 1.24  | 1.25  | 1.26  | 1.27  | 1.28  | 1.29  |
| 1.30  | 1.31 | 1.32  | 1.33  | 1.34  | 1.35  | 1.36  | 1.37  | 1.38  | 1.39  |
| 1.40  | 1.41 | 1.42  | 1.43  | 1.44  | 1.45  | 1.46  | 1.47  | 1.48  | 1.49  |
| 0.50  | 1.00 | 1.50  | 1.60  | 1.70  | 1.80  | 1.96  | 2.00  | 2.50  | 3.00  |
| 3.50  | 4.00 | 4.50  | 5.00  | 5.50  | 6.00  | 6.50  | 7.00  | 7.50  | 8.00  |
| 8.50  | 9.00 | 9.50  | 10.00 | 20.00 | 30.00 | 40.00 | 50.00 | 60.00 | 70.00 |
| 80.0  | 90.0 | 100.0 |       |       |       |       |       |       |       |

Kalibrierung an 20° Celsiuskoeffizient der Thermalausbreitung  $(11.5+1.0) \times 10^{-6} \text{ K}^{-1}$ , Beim Prüfen der messenden Oberfläche aus dem bais Tisch: für stellt <5.5mm gauge blocks, unmarked measuring face, for >5.5mm Messgerät hemmt, messend Rechtseite Gesicht.

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# Measumax

## CALIBRARE LA SERIE DI BLOCCO

Fabbricato dai più bei blocchi di Calibro di Measumax di materiali ha, l'alta precisione, abbassa la ruvidezza di superficie, la prestazione di torsione migliore, e l'alta stabilità di tolleranza. Pulire i blocchi puliscono con un panno di cotone secco prima dell'uso. Dopo che usare i Blocchi di Calibro puliscono pulito con una macchina di panno e luce olio di pulito

## LE MISURE DI CALIBRA I BLOCCHI

Piece / set: 83 Grado 2 Norma: DIN 861

La misura normale in metrico:

|       |      |       |       |       |       |       |       |       |       |
|-------|------|-------|-------|-------|-------|-------|-------|-------|-------|
| 1.005 | 1.01 | 1.02  | 1.03  | 1.04  | 1.05  | 1.06  | 1.07  | 1.08  | 1.09  |
| 1.10  | 1.11 | 1.12  | 1.13  | 1.14  | 1.15  | 1.16  | 1.17  | 1.18  | 1.19  |
| 1.20  | 1.21 | 1.22  | 1.23  | 1.24  | 1.25  | 1.26  | 1.27  | 1.28  | 1.29  |
| 1.30  | 1.31 | 1.32  | 1.33  | 1.34  | 1.35  | 1.36  | 1.37  | 1.38  | 1.39  |
| 1.40  | 1.41 | 1.42  | 1.43  | 1.44  | 1.45  | 1.46  | 1.47  | 1.48  | 1.49  |
| 0.50  | 1.00 | 1.50  | 1.60  | 1.70  | 1.80  | 1.96  | 2.00  | 2.50  | 3.00  |
| 3.50  | 4.00 | 4.50  | 5.00  | 5.50  | 6.00  | 6.50  | 7.00  | 7.50  | 8.00  |
| 8.50  | 9.00 | 9.50  | 10.00 | 20.00 | 30.00 | 40.00 | 50.00 | 60.00 | 70.00 |
| 80.0  | 90.0 | 100.0 |       |       |       |       |       |       |       |

La calibratura a 20° il coefficiente centigrado di  $K^{-1}$  di 6 di  $-$  di 10 di  $(11.5+1.0)X$  di espansione termico Quando testare che il che la misurando superficie ha steso la tavola di bois: per <5.5mm gauge blocks, unmarked measuring face, for >5.5mm il calibro blocca, il lato di destra misurando la faccia.

## JAUGER LA SERIE DE BLOC

Fabriqu  des plus beaux blocs de Jauge de Measumax de mat riels a, l'haute pr cision, abaisser la rugosit  de surface, mieux tord l'ex cution, et l'haute stabilit  de tol rance. Essuyer les blocs nettoient avec un tissu de coton sec avant l'usage. Apr s avoir utilis  les Blocs de Jauge essuyent propre avec un tissu propre et allume le p trole de machine

## LES TAILLES DE JAUGE DES BLOCS

Morceau / set: 83 Degr  2 Norme: DIN 861

La taille normale dans m trique:

|       |      |      |       |       |       |       |       |       |       |
|-------|------|------|-------|-------|-------|-------|-------|-------|-------|
| 1.005 | 1.01 | 1.02 | 1.03  | 1.04  | 1.05  | 1.06  | 1.07  | 1.08  | 1.09  |
| 1.10  | 1.11 | 1.12 | 1.13  | 1.14  | 1.15  | 1.16  | 1.17  | 1.18  | 1.19  |
| 1.20  | 1.21 | 1.22 | 1.23  | 1.24  | 1.25  | 1.26  | 1.27  | 1.28  | 1.29  |
| 1.30  | 1.31 | 1.32 | 1.33  | 1.34  | 1.35  | 1.36  | 1.37  | 1.38  | 1.39  |
| 1.40  | 1.41 | 1.42 | 1.43  | 1.44  | 1.45  | 1.46  | 1.47  | 1.48  | 1.49  |
| 0.50  | 1.00 | 1.50 | 1.60  | 1.70  | 1.80  | 1.96  | 2.00  | 2.50  | 3.00  |
| 3.50  | 4.00 | 4.50 | 5.00  | 5.50  | 6.00  | 6.50  | 7.00  | 7.50  | 8.00  |
| 8.50  | 9.00 | 9.50 | 10.00 | 20.00 | 30.00 | 40.00 | 50.00 | 60.00 | 70.00 |

Le calibre   20  le coefficient centigrade de  $K^{-1}$  de 6 de  $-$  de 10 de  $(11.5+1.0)X$  d'expansion thermique en essayant la surface   mesurer a  teint la table de bois : pour <5.5mm gauge blocks, unmarked measuring face, for >5.5mm jauge